

IT EXPIRES ON DECEMBER 31<sup>st</sup> 2024



[www.gerardi.it](http://www.gerardi.it)

10 - 14 / 09 / 2024  
Hall 3 - Booth 3b62

9 - 12 / 10 / 2024  
Pad 11 - Stand D18



ENGLISH

# SPECIAL OFFER

**ZERO POINT**  
The first step toward  
automation



**NEW**  
**2024**

NEW 2024! REQUEST MORE INFORMATION

## MAGNETIC CHUCKS

Ideal for milling operations and more!

- Complete elimination of vibrations during machining
- Improves finishing and reduces tool wear
- Stress and deformation resistance and precise workpiece positioning



Go to the Brochure

# COMPACT GRIP vises

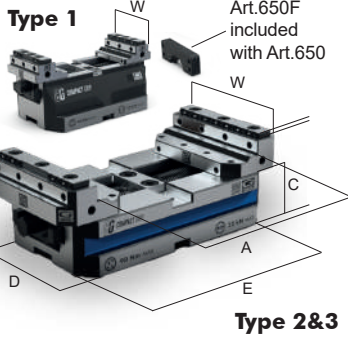
Self centering vises with reversible jaws - Ideal for 5 axis machining centres

## Art.650



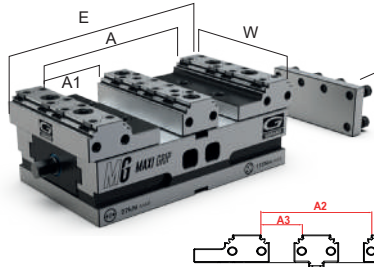
Std Equipment: 1 box wrench Art.375, 1 workstop Art.370EM, 1 pair of self-centering key-nuts Art.297, 2 positioning key-nuts Art.650G T slot 16 mm, 1 Art.650F slide locking plate

**+** Magnetic Workstop Art. 370EM



Type	Jaw width W	Max opening A	Vise height B	Base height C	Base width D	Base width E	Kg	Code	LIST PRICE €	SPECIAL PRICE €
1 12kN	50	54	65	45	79,9	80	1,9	7.65.01080	<del>777</del>	<b>649</b>
		94				120	2,7	7.65.01120	<del>897</del>	<b>749</b>
		134				160	3,4	7.65.01160	<del>1.015</del>	<b>849</b>
2 22kN	88	96	65	38	89,9	120	3,6	7.65.02120	<del>955</del>	<b>749</b>
		136				160	4,4	7.65.02160	<del>1.075</del>	<b>849</b>
		176				200	5,2	7.65.02200	<del>1.194</del>	<b>949</b>
		216				240	5,8	7.65.02240	<del>1.314</del>	<b>1.049</b>
		133				160	9,1	7.65.03160	<del>1.552</del>	<b>1.149</b>
3 32kN	123	183	89	57	124,9	210	10,9	7.65.03210	<del>1.790</del>	<b>1.249</b>
		233				260	12,8	7.65.03260	<del>2.029</del>	<b>1.349</b>
		283				310	14,8	7.65.03310	<del>2.387</del>	<b>1.649</b>
		333				360	17	7.65.03360	<del>2.625</del>	<b>1.849</b>

## MAXIGRIP



### Art.685

MaxiGrip vise - 3 clamping in 1 - Self-Centering, Double and Single

Art.680U included with Art.685



Type	kN	A	A1	A2	A3	W	E	Kg	Code	LIST PRICE €	SPECIAL PRICE €
4x270	41	200	83	104	35	158	270	28,5	76854270	<del>2.920</del>	<b>2.299</b>
4x420		344	155	248	107		420	40	76854420	<del>3.870</del>	<b>3.099</b>

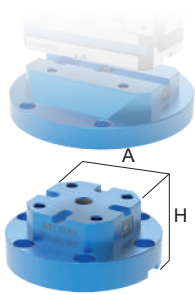
### Art.684

MaxiGrip vise - Only Self-centering

Type	kN	A	A1	A2	A3	W	E	Kg	Code	LIST PRICE €	SPECIAL PRICE €
4x270	41	200	-	104	-	158	270	25	76844270	<del>2.500</del>	<b>1.999</b>
4x420		344	-	248	-		420	36	76844420	<del>3.450</del>	<b>2.799</b>

## RISERS FOR COMPACT GRIP VISES

### Art.651H



Type	Min A	H=50			H=75			H=100		
		Code	LIST PRICE €	SPECIAL PRICE €	Code	LIST PRICE €	SPECIAL PRICE €	Code	LIST PRICE €	SPECIAL PRICE €
1	80	7.65.1H1080/050	<del>414</del>	<b>350</b>	7.65.1H1080/075	<del>425</del>	<b>350</b>	7.65.1H1080/100	<del>437</del>	<b>350</b>
	120	7.65.1H1120/050	<del>492</del>	<b>400</b>	7.65.1H1120/075	<del>517</del>	<b>400</b>	7.65.1H1120/100	<del>539</del>	<b>400</b>
	160	7.65.1H1160/050	<del>588</del>	<b>450</b>	7.65.1H1160/075	<del>620</del>	<b>500</b>	7.65.1H1160/100	<del>654</del>	<b>500</b>
2	120	7.65.1H2120/050	<del>588</del>	<b>450</b>	7.65.1H2120/075	<del>620</del>	<b>500</b>	7.65.1H2120/100	<del>654</del>	<b>500</b>
	160	7.65.1H2160/050	<del>588</del>	<b>500</b>	7.65.1H2160/075	<del>620</del>	<b>550</b>	7.65.1H2160/100	<del>654</del>	<b>550</b>
	200	7.65.1H2200/050	<del>588</del>	<b>550</b>	7.65.1H2200/075	<del>620</del>	<b>600</b>	7.65.1H2200/100	<del>654</del>	<b>600</b>
3	240	7.65.1H2240/050	<del>727</del>	<b>600</b>	7.65.1H2240/075	<del>773</del>	<b>600</b>	7.65.1H2240/100	<del>820</del>	<b>650</b>
	160	7.65.1H3160/050	<del>680</del>	<b>650</b>	7.65.1H3160/075	<del>726</del>	<b>650</b>	7.65.1H3160/100	<del>769</del>	<b>650</b>
	210	7.65.1H3210/050	<del>680</del>	<b>650</b>	7.65.1H3210/075	<del>726</del>	<b>700</b>	7.65.1H3210/100	<del>769</del>	<b>700</b>
	260	7.65.1H3260/050	<del>1.047</del>	<b>950</b>	7.65.1H3260/075	<del>1.106</del>	<b>950</b>	7.65.1H3260/100	<del>1.167</del>	<b>950</b>
	310	7.65.1H3310/050	<del>1.085</del>	<b>1.000</b>	7.65.1H3310/075	<del>1.146</del>	<b>1.000</b>	7.65.1H3310/100	<del>1.207</del>	<b>1.000</b>
	360	7.65.1H3360/050	<del>1.255</del>	<b>1.100</b>	7.65.1H3360/075	<del>1.326</del>	<b>1.100</b>	7.65.1H3360/100	<del>1.398</del>	<b>1.100</b>

## PYRAMIDAL SUPPORT FOR 5TH AXIS CENTRES - INCLUDED MOUNTED & ALIGNED VISES

### Art.643H



Aluminum pyramidal support, it permits the simultaneous mounting of 3 CompactGrip vises (with or without quick change plates) tilted at 45° or 60° thus increasing the working space and allowing the contemporary machining of multiple workpieces even in hardly reachable points.

Standard equipment: 12 Vise holding clamps Art.298 CGR, 1 Eyebolt, 1 Centering pin, Pair of keynuts Art.297

**+** MOUNTING & ALIGNEMENT INCLUDED

#### KIT 1

Art. 643H + N°3 Art.650 T.1x120



60°

Code	LIST PRICE €	SPECIAL PRICE €
6501120-G11-643H1-60	<del>4.373</del>	<b>3.400</b>

#### KIT 2

Art. 643H + N°3 Art.650 T.2x200



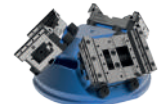
30°

\* Check the machine spindle turning

Code	LIST PRICE €	SPECIAL PRICE €
6502200-G11-643H2-30/45	<del>5.571</del>	<b>4.200</b>

#### KIT 3

Art. 643H + N°3 Art.650 T.3x210



45°

\* Check the machine spindle turning

Code	LIST PRICE €	SPECIAL PRICE €
6503210-G11-643H3-45	<del>7.525</del>	<b>5.300</b>

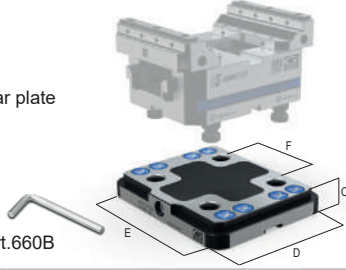


# Quick change PLATES

Quick change plates for compactgrip vises - Ideal for 5 axis machines

## Art.660

Mechanical quick change rectangular plate

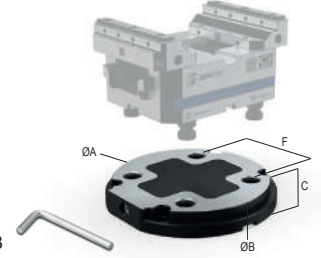


Standard equipment: 4 Pull-studs Art.660B

Type	C	D	E	Kg	Code	LIST PRICE €	SPECIAL PRICE €
1-2 (F=52)	27	116	150	3	9.66.05200	<del>787</del>	<b>599</b>
3 (F=96)	27	156	190	5,2	9.66.09600	<del>1.133</del>	<b>899</b>

## Art.661

Mechanical quick change round plate

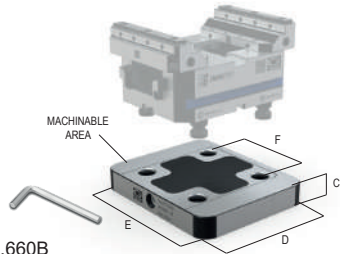


Standard equipment: 4 Pull-studs Art.660B

Type	ØA	ØB	C	Kg	Code	LIST PRICE €	SPECIAL PRICE €
1-2 (F=52)	156	120	27	3	9.66.15200	<del>754</del>	<b>599</b>
3 (F=96)	196	175	27	5,2	9.66.19600	<del>1.102</del>	<b>899</b>

## Art.660S

Mechanical quick change hardened with machineable part holes free rectangular plate



Customization excluded

Standard equipment: 4 Pull-studs Art.660B

Type	C	D	E	Kg	Code	LIST PRICE €	SPECIAL PRICE €
1-2 (F=52)	27	126	150	3	9.66.0S520	<del>638</del>	<b>499</b>
3 (F=96)	27	156	190	5,2	9.66.0S960	<del>870</del>	<b>699</b>

## Art.661S

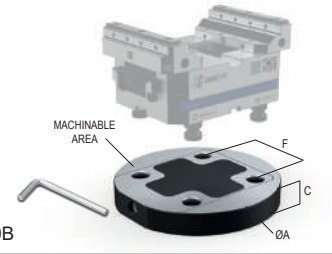
ALSO WITH  
BAR PASSAGE

Mechanical quick change hardened with machineable part holes free round plate

Available Quick Change Plates for any kind of Rotary Plates or 4° Axis

Customization excluded

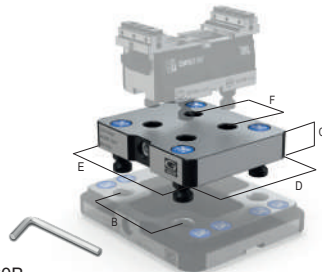
Standard equipment: 4 Pull-studs Art.660B



Type	ØA	C	Kg	Code	LIST PRICE €	SPECIAL PRICE €
1-2 (F=52)	156	27	3,8	9.66.1S5200	<del>696</del>	<b>499</b>
	196	27	6	9.66.1S9600	<del>1.159</del>	<b>699</b>
3 (F=96)	250	24	10	9.66.1S960-250	<del>1.647</del>	<b>1.500</b>
	300	24	15	9.66.1S960-300	<del>1.750</del>	<b>1.600</b>

## Art.660R

Mechanical quick change rectangular reduction plate

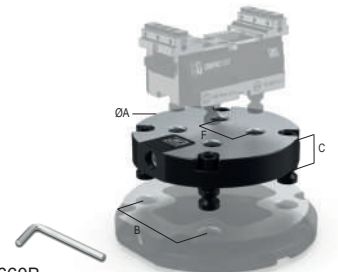


Standard equipment: 4 Pull-studs Art.660B

Type	B	C	D	E	Kg	Code	LIST PRICE €	SPECIAL PRICE €
F = 52	96	27	126	150	3,75	9.66.0R210	<del>696</del>	<b>499</b>

## Art.661R

Round reduction plate



Standard equipment: 4 Pull-studs Art.660B

Type	A	B	C	Kg	Code	LIST PRICE €	SPECIAL PRICE €
F = 52	158	96	27	3,75	9.66.1R210	<del>870</del>	<b>499</b>

## Art.660B

Quick change plate pull studs



For type 1-2 plates

For type 3 plates

Type	Code	LIST PRICE CAD. €
1 - 2	9.66.0B100	31
3	9.66.0B200	33

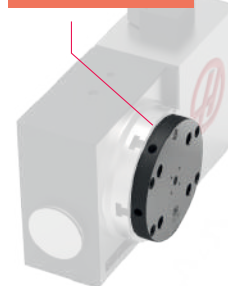
## Art.661H

Aluminium base riser for quick-change plate, can be mounted with brackets or via Zero Point



## Art.661S

ALSO WITH  
BAR PASSAGE



Rotary Plate Haas Hrt200

Pull Stud Art.660B

Self centering Chuck



Interfaced plate Art.62B



CompactGrip vises Art.650 T.3

EXAMPLE  
Mounting of a round quick change plate for CompactGrip vises

# STANDARD FLEX Vises

Innovative comb system for quick pull-down jaw plates change - Ideal for vertical machining centres

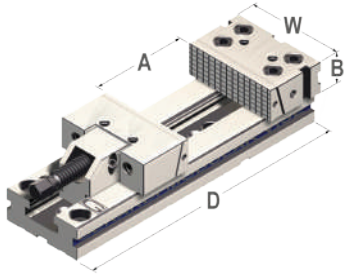
## Art.1A



Std Equipment: 1 workstop, 2 positioning key-nuts for 16 mm slot, 2 inserts Art. 291, 1 box wrench, 1 "T" wrench

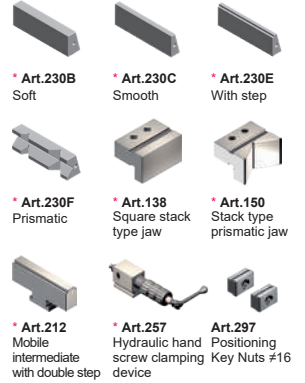
**+** 4 Holding Clamps Art.298

StandardFLEX series precision modular vise



Type	Max opening A	Jaw width W	Jaw Height B	Base Length D	Code	LIST PRICE €	SPECIAL PRICE €
2 25kN	150	121 mm	38	345	1.1A.20000	925	789
	200			420	1.1A.32000	1.112	839
3 30kN	300	146 mm	48	520	1.1A.33000	1.283	949
	200			455	1.1A.42000	1.414	1.189
4 30kN	300	171 mm	58	555	1.1A.43000	1.555	1.239
	400			655	1.1A.44000	1.696	1.339
5 40kN	200	196 mm	63	495	1.1A.52000	1.846	1.489
	300			595	1.1A.53000	2.210	1.789
	400			695	1.1A.54000	2.582	2.039

**REDUCTION UP TO 20%** \* When bought with a complete vise



# EXTRA LONG Vises

Vises with the extra large base dimension, much longer than std vises - Ideal for vertical machining centres

## Art.21

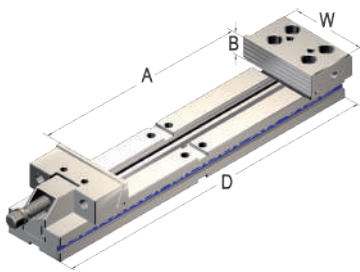
(Single Clamping)



Std Equipment: 1 workstop, 2 positioning key-nuts for 16 mm slot, 2 inserts Art. 291, 1 box wrench, 1 "T" wrench

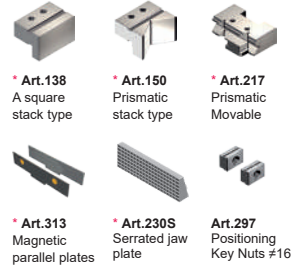
**+** 6 Holding clamps Art. 298

XL modular vise with standard dotation



Type	Max opening A	Jaw width W	Jaw Height B	Base Length D	Kg	Code	LIST PRICE €	SPECIAL PRICE €
2 25kN	320	125 mm	40	520	17	2.21.23200	1.147	800
	360			580	32	2.21.33600	1.425	1.000
3 30kN	460	150 mm	50	680	35	2.21.34600	1.578	1.150
	500			766	52	2.21.45000	1.828	1.350
4 30kN	600	175 mm	60	866	56	2.21.46000	1.990	1.450
	700			966	61	2.21.47000	2.159	1.550

**REDUCTION UP TO 20%** \* When bought with a complete vise

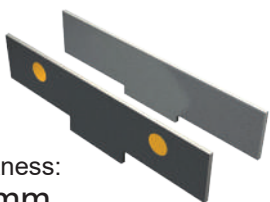


# Parallel MAGNETIC PLATES

Wide range of heights available on page 4.27 - General price list w17

**REDUCTION UP TO 40%**

FOR VISES STANDARD & STANDARDFLEX ART.1 e ART.1A



Thickness:  
2,8mm

## Art.414

Also Available Universal Parallel magnetic plates

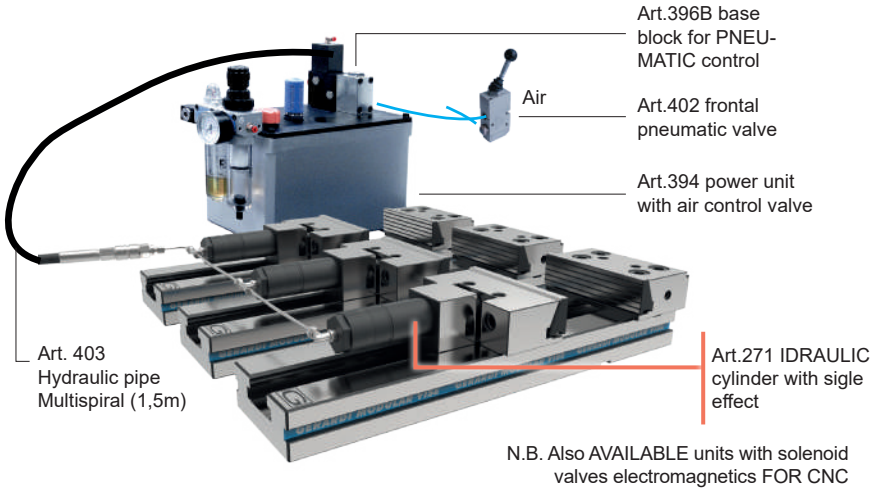
Type	Pair of guided parallels magnetic plates	LIST PRICE EACH €	Art.310		Art.311	
			Price each in case of set purchase	6 pairs of parallel bars (Art.313-313R)	Price each in case of set purchase	10 pairs of parallel bars (Art.313-313R)
			PRICE EACH €	KIT PRICE €	PRICE EACH €	KIT PRICE €
1		73	50	300	-	-
2		93	65	390	-	-
3		116	75	450	70	700
4		136	90	540	80	800
5		155	100	600	90	900
6		176	120	720	100	1.000



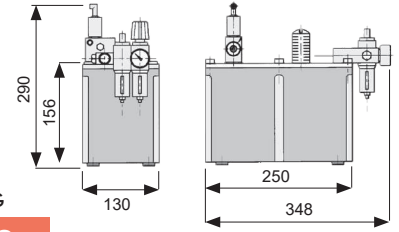
# AUTOMATION Kits

Unit with pneumatic control and single effect cylinder - Ideal for vertical machining centres

FOR VISES STANDARD & STANDARDFLEX ART.1 e ART.1A



**WISE NOT INCLUDED**



N°1 CLAMPING

## Art.392

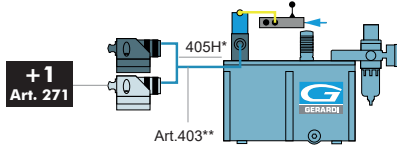
Type	Stroke Art.271	Code	LIST PRICE €	SPECIAL PRICE €
2	26	4.39.22000	<del>1.872</del>	<b>1.499</b>
3		4.39.23000	<del>1.884</del>	<b>1.499</b>
4		4.39.24000	<del>1.917</del>	<b>1.499</b>
5	40	4.39.25000	<del>2.109</del>	<b>1.599</b>

**\*Art.405H** Suitable galvanized steel pipe Ø6 (m1,0)  
(Not included) Codice: 4.40.5H000

## SIMULTANEOUS VISES CLAMPING KIT

### Art.392/2

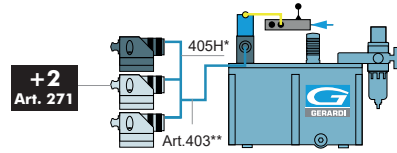
(Art.271- 394 - 402 - 403)  
N°2 SYMULTANEOUSLY CLAMPING  
Art.392 + N°1 Art.271



Type	Code	LIST PRICE €	SPECIAL PRICE €
2	4.39.22002	<del>2.255</del>	<b>1.799</b>
3	4.39.23002	<del>2.277</del>	<b>1.799</b>
4	4.39.24002	<del>2.345</del>	<b>1.799</b>
5	4.39.25002	<del>2.725</del>	<b>2.099</b>

### Art.392/3

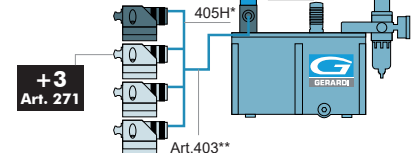
N°3 SYMULTANEOUSLY CLAMPING  
Art.392 + N°2 Art.271



Type	Code	LIST PRICE €	SPECIAL PRICE €
2	4.39.22003	<del>2.634</del>	<b>2.099</b>
3	4.39.23003	<del>2.667</del>	<b>2.099</b>
4	4.39.24003	<del>2.767</del>	<b>2.099</b>
5	4.39.25003	<del>3.341</del>	<b>2.499</b>

### Art.392/4

N°4 SYMULTANEOUSLY CLAMPING  
Art.392 + N°3 Art.271



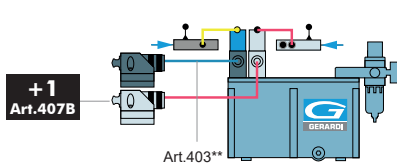
Type	Code	LIST PRICE €	SPECIAL PRICE €
2	4.39.22004	<del>3.017</del>	<b>2.399</b>
3	4.39.23004	<del>3.059</del>	<b>2.399</b>
4	4.39.24004	<del>3.196</del>	<b>2.399</b>
5	4.39.25004	<del>3.958</del>	<b>2.999</b>

## INDEPENDENT CLAMPING GROUP KIT

**\*Art.403** (Included) Hydraulic pipe Multispiral 760bar complete with rapid connection Art. 270A (m 1,5) Codice: 4.40.30000

### Art.392A/2

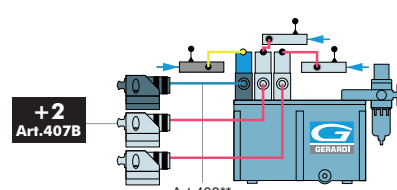
(Art.271- 394 - 402 - 403)  
N°2 SYMULTANEOUSLY CLAMPING  
Art.392 + N°1 Art.407B



Type	Code	LIST PRICE €	SPECIAL PRICE €
2	4.39.2A202	<del>3.063</del>	<b>2.399</b>
3	4.39.2A302	<del>3.083</del>	<b>2.399</b>
4	4.39.2A402	<del>3.161</del>	<b>2.399</b>
5	4.39.2A502	<del>3.639</del>	<b>2.799</b>

### Art.392A/3

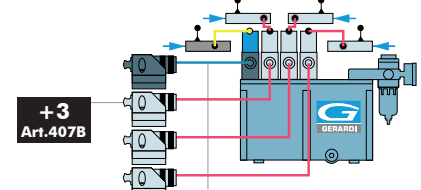
N°3 SYMULTANEOUSLY CLAMPING  
Art.392 + N°2 Art.407B



Type	Code	LIST PRICE €	SPECIAL PRICE €
2	4.39.2A203	<del>3.564</del>	<b>2.799</b>
3	4.39.2A303	<del>3.596</del>	<b>2.799</b>
4	4.39.2A403	<del>3.695</del>	<b>2.799</b>
5	4.39.2A503	<del>4.247</del>	<b>3.299</b>

### Art.392A/4

N°4 SYMULTANEOUSLY CLAMPING  
Art.392 + N°3 Art.407B



Type	Code	LIST PRICE €	SPECIAL PRICE €
2	4.39.2A204	<del>4.413</del>	<b>3.599</b>
3	4.39.2A304	<del>4.455</del>	<b>3.599</b>
4	4.39.2A404	<del>4.584</del>	<b>3.599</b>
5	4.39.2A504	<del>5.319</del>	<b>4.199</b>

# FMS Vises

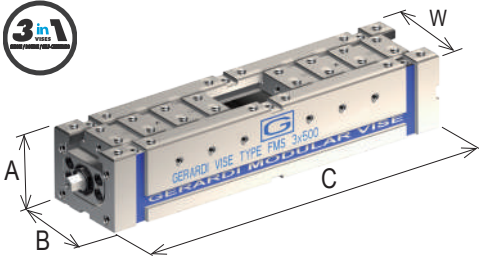
For single, double and self-centering clamping - Ideal for vertical & horizontal machines

## Art.855

Base Body 3 in 1

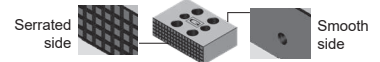
## Art.855A

Base Body  
Self-Centering Only



Type W	Base height A	Base width B	Base length C	Art.855		Art.855A	
				Code	LIST PRICE €	Code	LIST PRICE €
2 (94mm) 25kN	90	95	400	5.85.52400	1.365	5.85.5240A	1.447
			500	5.85.52500	1.848	5.85.5250A	1.947
			600	5.85.52600	2.041	5.85.5260A	2.114
3 (124mm) 30kN	100	125	500	5.85.53500	1.773	5.85.5350A	1.864
			600	5.85.53600	2.452	5.85.5360A	2.559
4 (144mm) 30kN	120	145	600	5.85.54600	2.258	5.85.5460A	2.337

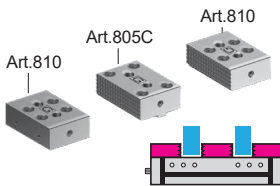
## COMPOSE YOUR VISE WITH THE HUNDREDS OF JAWS AVAILABLE



### DOUBLE CLAMPING CONFIGURATION

#### Art.860

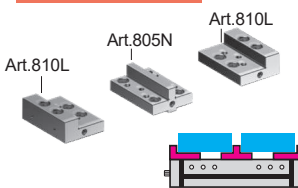
Double vises with serrated jaws



Type	Code	LIST PRICE €	SPECIAL PRICE €
2	5.86.02400	1.794	1.400
	5.86.02500	2.281	1.800
	5.86.02600	2.471	1.950
3	5.86.03500	2.264	1.800
	5.86.03600	2.941	2.300
4	5.86.04600	2.908	2.300

#### Art.863

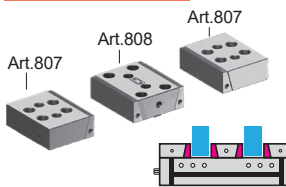
Double vise with step jaws



Type	Code	LIST PRICE €	SPECIAL PRICE €
2	5.86.32400	1.952	1.550
	5.86.32500	2.436	1.900
	5.86.32600	2.628	2.100
3	5.86.33500	2.420	1.900
	5.86.33600	3.098	2.450
4	5.86.34600	3.104	2.450

#### Art.865

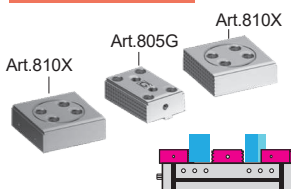
Double vise with quick change pull down jaws (comb system)



Type	Code	LIST PRICE €	SPECIAL PRICE €
2	5.86.52400	2.120	1.700
	5.86.52500	2.604	2.100
	5.86.52600	2.798	2.200
3	5.86.53500	2.735	2.200
	5.86.53600	3.418	2.700
4	5.86.54600	3.540	2.800

#### Art.866

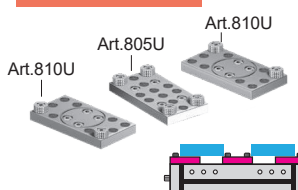
Double vise with floating step jaws (3x5)



Type	Code	LIST PRICE €	SPECIAL PRICE €
2	5.86.62400	2.242	1.800
	5.86.62500	2.728	2.200
	5.86.62600	2.918	2.300
3	5.86.63500	2.761	2.200
	5.86.63600	3.439	2.700
4	5.86.64600	3.391	2.700

#### Art.867

Double vise with floating step jaws with adjustable inserts



Type	Code	LIST PRICE €	SPECIAL PRICE €
2	5.86.72400	2.618	1.999
	5.86.72500	3.048	2.328
	5.86.72600	3.293	2.516
3	5.86.73500	3.171	2.423
	5.86.73600	3.850	2.941
4	5.86.74600	3.874	2.960

### \* SELF-CENTERING CONFIGURATION ONLY

\* For self-centering configuration ONLY, spacer Art.850T included in the price

#### Art.855A

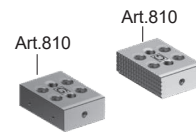
Base Body -  
Self-Centering Only

#### Art.860A



#### Art.810

2 Serrated jaws



Type	* LIST PRICE €
2	1.647
2	2.135
2	2.325
3	2.100
3	2.776
4	2.682

#### Art.855A

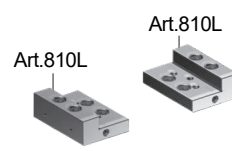
Base Body -  
Self-Centering Only

#### Art.863A



#### Art.810L

2 Step jaws



Type	* LIST PRICE €
2	1.722
2	2.206
2	2.398
3	2.172
3	2.848
4	2.775

#### Art.855A

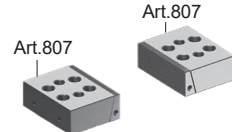
Base Body -  
Self-Centering Only

#### Art.865A



#### Art.807

2 Quick change pull down jaws



Type	* LIST PRICE €
2	1.846
2	2.330
2	2.524
3	2.332
3	3.015
4	3.008

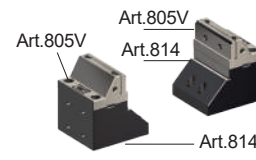
#### Art.855A

Base Body -  
Self-Centering Only

#### Art.868A



#### Art.814 (n2)



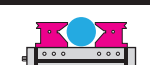
#### Art.805V (n2)

Type	* LIST PRICE €
2	2.113
2	2.578
2	2.757
3	2.590
3	3.246
4	3.328

#### Art.855A

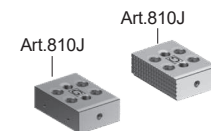
Base Body -  
Self-Centering Only

#### Art.870A



#### Art.810J

2 Prismatic jaws



Type	* LIST PRICE €
2	1.882
2	2.367
2	2.558
3	2.377
3	3.054
4	3.108

IDEAL FOR 5 AXIS MACHINING CENTRES

# MULTIFLEX Vises

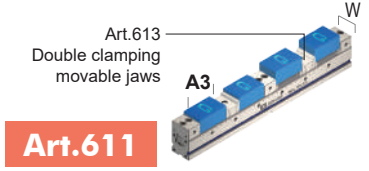
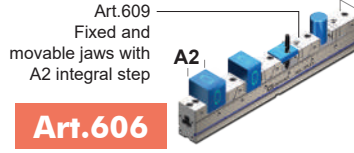
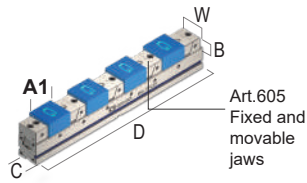
For multiple clamping from 1 to 19 workpieces of various sizes - Ideal for vertical & horizontal machines



Std Equipment : 1 "T" wrench, 2 positioning keynuts and 4 workstops. Each vise is supplied for 4 workpieces clamping.

**+** 6 holding clamps Art.298

(\* Types supplied for 3 workpieces clamping)



**Art.600 Art.600W**

**Art.606**

**Art.611**

Type	B	C <sup>+0, -0.02</sup>	D	W	A1 mm	Code	LIST PRICE €	SPECIAL PRICE €	A2 mm	Code	LIST PRICE €	SPECIAL PRICE €	A3 mm	Code	LIST PRICE €	SPECIAL PRICE €
1 20kN	32/25	50	49	300	4x8	6.60.01300	1.204	<b>749</b>	* 3x19	6.60.61300	1.822	<b>1.200</b>	* 3x21	6.61.11300	1.822	<b>1.200</b>
				400	4x33	6.60.01400	1.308	<b>849</b>	4x23	6.60.61400	1.898	<b>1.300</b>	4x46	6.61.11400	1.898	<b>1.300</b>
				500	4x58	6.60.01500	1.425	<b>949</b>	4x48	6.60.61500	2.013	<b>1.400</b>	4x71	6.61.11500	2.013	<b>1.400</b>
				600	4x83	6.60.01600	1.553	<b>1.049</b>	4x73	6.60.61600	2.141	<b>1.500</b>	4x96	6.61.11600	2.130	<b>1.500</b>
				700	4x108	6.60.01700	1.736	<b>1.149</b>	4x97	6.60.61700	2.327	<b>1.600</b>	4x121	6.61.11700	2.327	<b>1.600</b>
2 30kN	40	75	74	400	4x12	6.60.02400	1.566	<b>1.099</b>	* 3x28	6.60.62400	2.266	<b>1.550</b>	4x34	6.61.12400	2.266	<b>1.550</b>
				500	4x37	6.60.02500	1.681	<b>1.249</b>	4x24	6.60.62500	2.386	<b>1.650</b>	4x59	6.61.12500	2.386	<b>1.650</b>
				600	4x62	6.60.02600	1.811	<b>1.349</b>	4x49	6.60.62600	2.517	<b>1.750</b>	4x84	6.61.12600	2.517	<b>1.750</b>
				700	4x87	6.60.02700	1.940	<b>1.449</b>	4x74	6.60.62700	2.647	<b>1.850</b>	4x109	6.61.12700	2.647	<b>1.850</b>
				800	4x112	6.60.02800	2.114	<b>1.549</b>	4x99	6.60.62800	2.832	<b>1.950</b>	4x134	6.61.12800	2.832	<b>1.950</b>
3 40kN	60	100	99	900	4x137	6.60.02900	2.302	<b>1.749</b>	4x124	6.60.62900	3.021	<b>2.050</b>	4x158,5	6.61.12900	3.021	<b>2.050</b>
				700	4x59	6.60.03700	2.244	<b>1.649</b>	4x44	6.60.63700	3.057	<b>2.150</b>	4x77	6.61.13700	3.057	<b>2.150</b>
				800	4x84	6.60.03800	2.428	<b>1.749</b>	4x69	6.60.63800	3.245	<b>2.250</b>	4x102	6.61.13800	3.245	<b>2.250</b>
				900	4x109	6.60.03900	2.619	<b>1.949</b>	4x94	6.60.63900	3.431	<b>2.450</b>	4x127	6.61.13900	3.431	<b>2.450</b>
				1000	4x134	6.60.03100	2.869	<b>2.149</b>	4x119	6.60.63100	3.682	<b>2.650</b>	4x152	6.61.13100	3.682	<b>2.650</b>

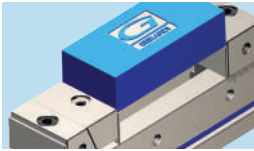
## FOR MAGNETIC PARALLEL PLATES AND PARALLEL JAW PLATES



Art.616  
Pair of magnetic parallel plates for Art. 600

REDUCTION UP TO  
**20%**

When bought with a complete vise



Art.610E  
Parallel jaw plate for Art.606

REDUCTION UP TO  
**20%**

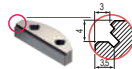
When bought with a complete vise

# MULTITASKING Vises

Self-centering and eccentric vises - Ideal for 5 axis machining centres

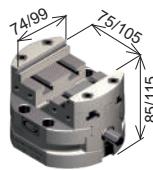
## Art.640

Possible request of 2 Art.645T jaws instead Art.645E

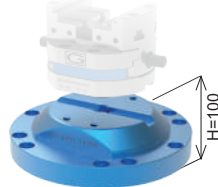


Standard equipment : 1 workstop, 1 exagonal wrench, 1 pair of positioning key-nuts Art.297, 1 straight pin Art.640P

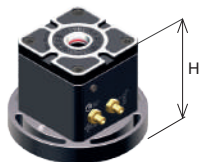
Type	1	2	3x166	3x266
Code	6.64.01000	6.64.02000	7.64.03166	7.64.03266
LIST PRICE €	1.858	2.285	2.658	2.785
SPECIAL PRICE €	<b>1.049</b>	<b>1.249</b>	<b>1.899</b>	<b>1.999</b>



Simple riser for Art.640 vise MOUNTING INCLUDED



Steel risers with zero point for Art.640 for quick change. Standard equipment : 1 pull-stud Art.10S / 11S 1 teflon cap with O-ring Art.9, 1 positioning pin Art.640P, 1 shoulder calibrated screw Art.79



Art.645B  
Soft Jaw



Art.645C  
Smooth Jaw



Art.645D  
Serrated Jaw



Art.645E  
Step Jaw



Art.645F  
Prismatic Jaw



Art.645T  
Grip Jaw (Supplied on request)

Type	Code	LIST PRICE €	SPECIAL PRICE €
1	6.64.5B100	102	<b>77</b>
2	6.64.5B200	122	<b>93</b>
3	6.64.5B300	159	<b>121</b>

Type	Code	LIST PRICE €	SPECIAL PRICE €
1	6.64.5C100	102	<b>77</b>
2	6.64.5C200	122	<b>93</b>
3	6.64.5C300	159	<b>121</b>

Type	Code	LIST PRICE €	SPECIAL PRICE €
1	6.64.5D100	102	<b>77</b>
2	6.64.5D200	122	<b>93</b>
3	6.64.5D300	159	<b>121</b>

Type	Code	LIST PRICE €	SPECIAL PRICE €
1	6.64.5E100	115	<b>87</b>
2	6.64.5E200	134	<b>102</b>
3	6.64.5E300	171	<b>130</b>

Type	Code	LIST PRICE €	SPECIAL PRICE €
1	6.64.5F100	129	<b>98</b>
2	6.64.5F200	146	<b>111</b>
3	6.64.5F300	185	<b>141</b>

Type	Code	LIST PRICE €	SPECIAL PRICE €
1	6.64.5T100	129	<b>98</b>
2	6.64.5T200	146	<b>111</b>
3	6.64.5T300	185	<b>141</b>

## Art.641H

Compatible

Type	1	2	3x166	3x266
Code	7.64.1H100AL /100	7.64.1H200AL /100	7.64.1H3166AL /100	7.64.1H3266AL /100
LIST PRICE €	640	753	769	1.167
SPECIAL PRICE €	<b>400</b>	<b>450</b>	<b>600</b>	<b>900</b>

## Art.63

Compatible

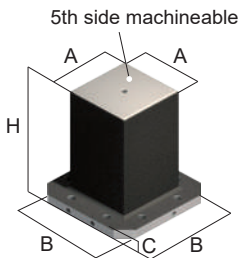
Type	1	2	Art.64
Height H	100	125	163
Code	9.63.10000	9.63.20000	9.64.20000
LIST PRICE €	1.222	2.066	3.448
SPECIAL PRICE €	<b>949</b>	<b>1.449</b>	-

# TOMBSTONES

Solid cast iron cast with double stress relieving heat treatment - Ideal for orizontal machining centres made in italy

## STANDARD JAPANESE

### Art.53B



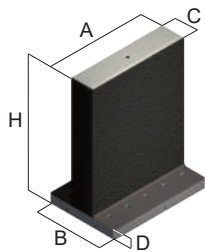
Code	A	B	C	D	H	Kg	LIST PRICE €	SPECIAL PRICE €
8.53.B00080	260	400	45	-	550	197	1.853	1.550
8.53.B00081	260	400	45	-	660	228	2.139	1.690
8.53.B00100	260	500	45	-	650	255	2.417	2.000
8.53.B00105	260	500	45	-	750	284	2.505	2.000
8.53.B00115	310	500	45	-	900	383	3.551	2.700
8.53.B00171	360	500	45	-	700	356	3.328	2.500
8.53.B00180	360	630	45	-	820	452	4.217	3.200
*8.53.B00211	510	630	45	-	860	61	5.858	3.850

\* Only for pallets with "T" slots

### Art.53B2 PLUS

Code	Kg	LIST PRICE €	SPECIAL PRICE €
8.53.B20080	182	2.361	1.950
8.53.B20081	204	2.680	2.050
8.53.B20100	238	3.027	2.400
8.53.B20105	254	3.138	2.500
8.53.B20115	354	4.311	3.300
8.53.B20171	326	4.041	3.050
8.53.B20180	427	5.277	4.200
8.53.B20211	593	7.113	4.350

### Art.55B

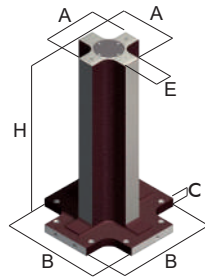


Code	A	B	C	D	H	Kg	LIST PRICE €	SPECIAL PRICE €
8.55.B00052	410	400	160	50	660	244	2.345	1.800
8.55.B00053	510	500	160	50	700	331	3.131	2.400
8.55.B00054	510	500	210	55	600	316	3.042	2.300
8.55.B00170	640	450	160	55	820	460	4.347	3.200
8.55.B00172	640	630	210	55	850	545	5.178	3.540
8.55.B00190	810	450	160	65	800	604	5.805	4.040

### Art.55B2 PLUS

Code	Kg	LIST PRICE €	SPECIAL PRICE €
8.55.B20052	206	2.846	2.150
8.55.B20053	303	3.801	2.900
8.55.B20054	301	3.693	2.800
8.55.B20170	433	5.278	4.000
8.55.B20172	520	6.288	4.500
8.55.B20190	782	7.048	4.900

### Art.57B



Code	A	B	C	D	H	Kg	LIST PRICE €	SPECIAL PRICE €
8.57.B00100	210	500	50	80	750	157	1.715	1.550
8.57.B00110	280	500	50	80	850	235	2.126	1.950
8.57.B00120	240	500	50	110	850	218	2.049	1.850
8.57.B00130	310	500	50	150	850	269	2.466	2.050
8.57.B00140	310	630	50	150	950	327	2.790	2.450

### Art.57B2 PLUS

Code	Kg	LIST PRICE €	SPECIAL PRICE €
8.57.B20100	155	2.075	1.850
8.57.B20110	241	2.608	2.300
8.57.B20120	216	2.556	2.250
8.57.B20130	232	2.974	2.550
8.57.B20140	325	3.293	2.650

**A** One integral G30 cast iron casting milled with double stressrelieving heat treatment. Wall thickness 43-45mm. Tolerance+12 / -5 mm

**B** Rough casting with machined and hand scraped base face for direct clamping on Japanese standard pallet.Base with 4 precision holes Ø20F7 and bottom threads M16 with precise pitch dimensions for the use of our Zero Point or to be interface with other pallets or head plates. Ready for installation and to be machined for reset with machine axis. Tolerance +12 / -5 mm

**C** Cube completely finished with wall thickness roughly 38-40mm. Tolerance ± 0,02 mm

**B2 PLUS** 1mm overstock on each side. Ready for installation and to be machined for reset with machine axis.

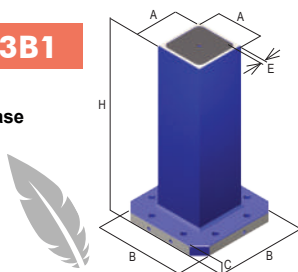
**E** Integral cube with calibrated holes and solid threads. Tolerance ± 0,02 mm

**F** Integral cube with hardened bushing 100 Cr6 and stainless steelheli-coils. Tolerance ± 0,02 mm

## INTEGRAL VISE-CUBE WITH BASE PLATE

### Art.53B1

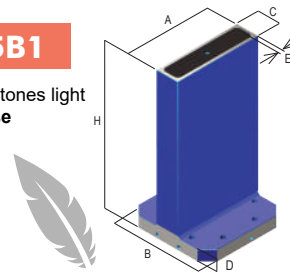
Light Cube Finished Base



REDUCTION UP TO  
**20%**

### Art.55B1

2 sides tombstones light Finished Base



REDUCTION UP TO  
**20%**

A	B	C	E	H	Kg	Code	LIST PRICE €	SPECIAL PRICE €
210	400	45	25	750	167	8.53.B10055	1.853	1.500
260	400	45	25	850	229	8.53.B10085	2.235	1.800
260	500	45	25	750	234	8.53.B10105	2.439	1.950
360	500	50	30	900	400	8.53.B10182	3.453	2.700
360	630	45	30	950	468	8.53.B10185	4.135	3.250
460	630	45	35	950	634	8.53.B10205	5.161	4.250

E= Wall tickness

A	B	C	D	E	H	Kg	Code	LIST PRICE €	SPECIAL PRICE €
410	400	110	55	25	750	193	8.55.B10045	2.111	1.700
410	400	160	55	25	850	239	8.55.B10050	2.343	1.900
510	500	160	55	25	750	277	8.55.B10053	2.757	2.200
510	500	210	55	30	900	402	8.55.B10085	3.531	2.800
640	630	210	55	30	950	553	8.55.B10172	4.753	3.700

E= Wall tickness



# ZERO POINT Units & plates

Set up times reduced of 90%, repeatability within 0,005 mm - Ideal for vertical & horizontal machining centres

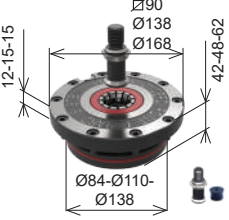
## THE CLASSIC MULTIPLE PNEUMATIC



### Art.664

WITH FLANGE

Type	Code	kN	Double Effect kN	LIST PRICE €	SPECIAL PRICE €
1	9.66.41000	5,4		632	499
2	9.66.42000	10	NOT AVAILABLE	951	599
3	9.66.43000	16		1.194	999

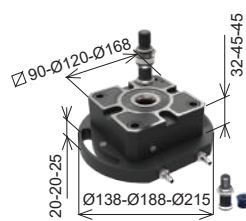


### Art.665

BUILT-IN

Type	Code	kN	Double Effect kN	LIST PRICE €	SPECIAL PRICE €
1	9.66.51000	5,4		509	399
2	9.66.52000	10	NOT AVAILABLE	826	499
3	9.66.53000	16		1.075	899

## THE HERMETIC SINGLE PNEUMATIC

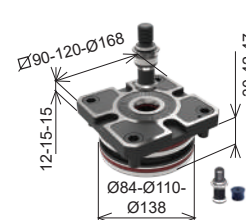


### Art.664S

WITH FLANGE

DOUBLE EFFECT AIR+SPRINGS

Type	Code	kN	Double Effect kN	LIST PRICE €	SPECIAL PRICE €
1	9.66.4S100	5,4	12,7	732	599
2	9.66.4S200	10	27	1.037	699
3	9.66.4S300	16	40	1.194	999



### Art.665S

BUILT-IN

DOUBLE EFFECT AIR+SPRINGS

Type	Code	kN	Double Effect kN	LIST PRICE €	SPECIAL PRICE €
1	9.66.5S100	5,4	12,7	610	499
2	9.66.5S200	10	27	914	599
3	9.66.5S300	16	40	1.075	899

Standard Equipment: 1 pull-stud Art.11A, 1 Teflon cup with O-Ring Art.9

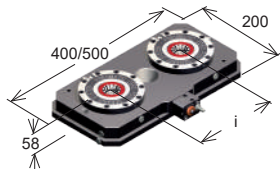
Clamping force 5 + 40 kN / Holding force more than 60 kN / Pneumatic release 6 + 14 bar / Axial and radial compensation thanks to elastic integral collet / Double pull-stud centering for Max rigidity / Air cleaning / Only for SINGLE ZERO POINT (S version): 4 KEYWAYS and DOUBLE EFFECT FUNCTION

## PNEUMATIC ZERO POINT KIT INTERFACED BASE PLATES

KIT #1 E #2 POSITIONING & LOCKING INCLUDED

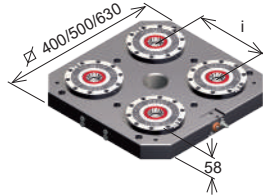
KIT #3 E #4 STANDARD POSITIONING & LOCKING INCLUDED, SPECIFIC LOCKING **EXTRA\***

### KIT #1 VERTICAL CNC



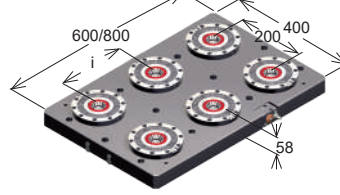
Art.81P BASE PLATE	LIST PRICE €	SPECIAL PRICE €
200x400 (i=200)	2.724	1.599
200x500 (i=250)	2.793	1.699

### KIT #2 HORIZONTAL CNC



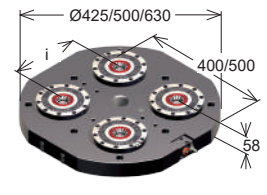
Art.80P BASE PLATE	LIST PRICE €	SPECIAL PRICE €
400x400 (i=200)	4.880	3.299
500x500 (i=250)	5.107	3.499
630x630 (i=300)	5.595	3.999

### KIT #3 VERTICAL CNC



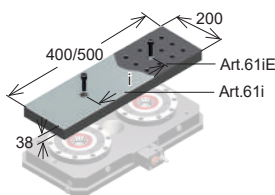
Art.81P BASE PLATE	LIST PRICE €	SPECIAL PRICE €
400x600 (i=200)	7.035	4.699
400x800 (i=300)	7.332	4.899

### KIT #4 5TH AXIS CNC



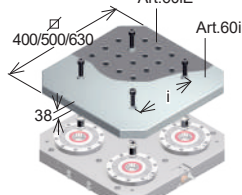
Art.82P ROUND BASE PLATE	LIST PRICE €	SPECIAL PRICE €
Ø425 (i=200)	5.107	3.399
Ø500 (i=250)	5.085	3.499
Ø630 (i=300)	5.674	3.999

## INTERFACE PLATES FOR ZERO POINT BASE PLATES



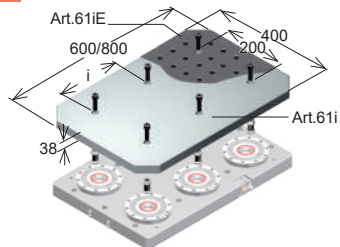
Art.61iC SMOOTH	LIST PRICE €	SPECIAL PRICE €
200x400 (i=200)	936	599
200x500 (i=250)	1.006	649

Art.61iE INTEGRAL GRID	LIST PRICE €	SPECIAL PRICE €
200x400 (i=200)	1.135	649
200x500 (i=250)	1.250	749



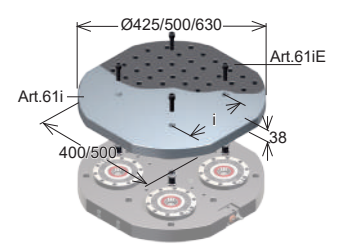
Art.60iC SMOOTH	LIST PRICE €	SPECIAL PRICE €
400x400 (i=200)	1.146	863
500x500 (i=250)	1.380	1.039
630x630 (i=300)	1.730	1.303

Art.60iE INTEGRAL GRID	LIST PRICE €	SPECIAL PRICE €
400x400 (i=200)	1.505	1.040
500x500 (i=250)	1.968	1.360
630x630 (i=300)	3.090	2.136



Art.61iC SMOOTH	LIST PRICE €	SPECIAL PRICE €
400x600 (i=200)	1.753	1.320
400x800 (i=300)	2.337	1.760

Art.61iE INTEGRAL GRID	LIST PRICE €	SPECIAL PRICE €
400x600 (i=200)	2.083	1.440
400x800 (i=300)	2.962	2.048



Art.62iC SMOOTH	LIST PRICE €	SPECIAL PRICE €
Ø425 (i=200)	1.228	924
Ø500 (i=250)	1.402	1.056
Ø630 (i=300)	1.636	1.232

Art.62iE INTEGRAL GRID	LIST PRICE €	SPECIAL PRICE €
Ø425 (i=200)	1.505	1.040
Ø500 (i=250)	1.921	1.328
Ø630 (i=300)	2.569	1.776

# GRIP MATIC Vises

Hydraulic or pneumatic vise double effect - Ideal for 5 axis machining centres

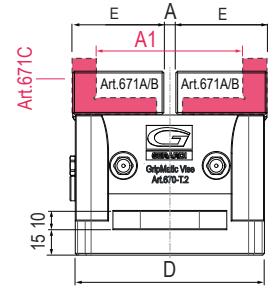
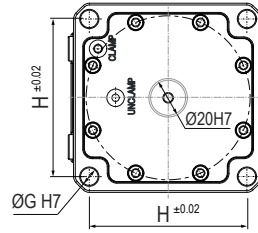
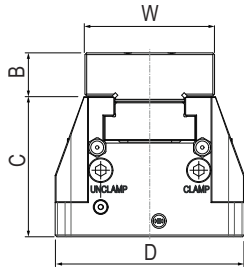
## Art.670



Standard equipment: - 4x Calibrated screws (Art.83) - Centering pin (Art.670P)  
- 2 Niplon o 2 Art.PN04 - No return valve (Art.PN16)



Vise base pneumatic or Hydraulic, ideal for 5 axis machining centres.



Type	Jaw width W	Min opening A	Max opening A1	Vise height C+B	Base height C	Base length D	Jaw length E	Pitch centering and fixing holes H	PNEUMATIC		HYDRAULIC		LIST PRICE €	SPECIAL PRICE €	
									Air pressure	Clamping force	Pressure	Clamping force			
2	74	6,4	88,9	105	80	106	52	90	7 kN	7.67.0PN20	30BAR	19 kN	7.67.0ID20	1.790	1.400
3	99	8,5	130,2	135	105	166	78	140	14,4 kN	7.67.0PN30	30BAR	37,5 kN	7.67.0ID30	2.387	1.850
4	124	12	162	165	130	206	96	170	16,9 kN	7.67.0PN40	25 BAR	47 kN	7.67.0ID40	3.162	2.400



Art.671A  
Soft Jaw



Art.671B  
Soft narrow jaw



Art.671C  
Jaw for narrow width standard jaw plates



Art.243  
Hardened grooved straight jaw plate



Art.245  
Hardened smooth straight jaw plate

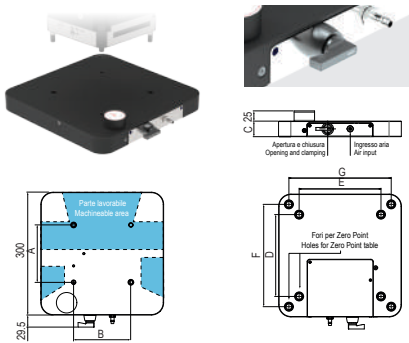


Art.247G  
Straight plate with GRIP inserts

## INTERFACED PLATE FOR GRIP MATIC VISES - IDEAL FOR 5 AXIS MACHINING CENTRES

### Art.670CP

### SEMI-AUTOMATIC

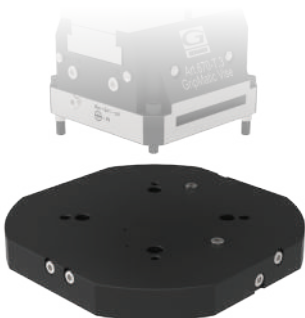


Interface plate for GripMatic vise Art.670PN semi-automatic quick coupling air input and manual system control through a selector.

Type	Holes pitch A	Holes pitch B	Plate height C	Pitch holes (Zero Point) D	Pitch holes (Zero Point) E	Pitch holes (Zero Point) F	Pitch holes (Zero Point) G	Air pressure	Clamping force	Code	LIST PRICE €
2	90	90	38	200	200	250	250	Max 10BAR	7 kN	7.67.0CP20	2.271
3	140	140	38	200	200	250	250		14,4 kN	7.67.0CP30	2.271
4	170	170	38	200	200	250	250		16,9 kN	7.67.0CP40	2.271

### Art.670AP

### AUTOMATIC

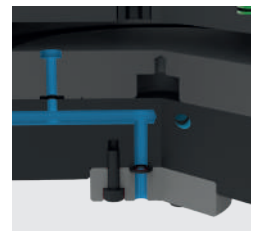
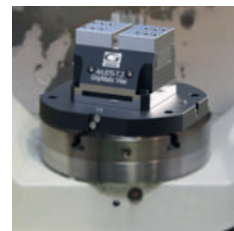


Interface plate for GripMatic vise Art.670PN automatic with air input through the machine table and possible to be controlled directly by the CNC. This plate can be fully tailored according the characteristics of the machine (workpiece positioning check and cleanliness).

\* Minimum price, PERSONALIZATION INCLUDED

### 100% CUSTOMIZABLE PLATE

Type	Air pressure	Clamping force	ART.670 Pneumatic Code	LIST PRICE €*
2	Max 10BAR	7 kN	7.67.0AP20	2.497
3		14,4 kN	7.67.0AP30	2.497
4		16,9 kN	7.67.0AP40	2.497



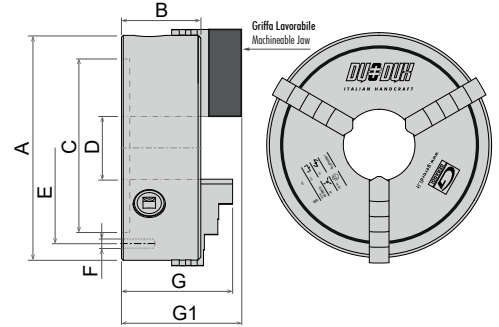
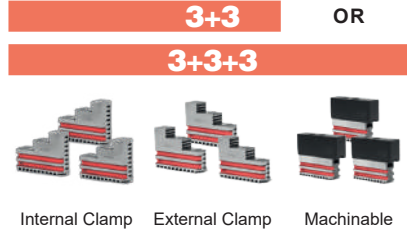
# DUODUX

The italian double guide self-centering chuck

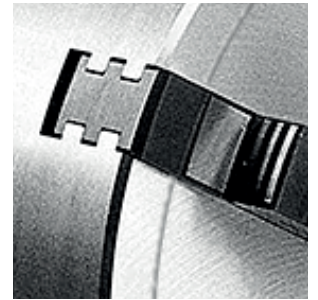


**DIN**  
**6350**

Standard equipment: 1 set made by 3 internal clamp jaws, 1 set made by 3 external clamp jaws, 1 chuck wrench for jaws opening



	A	B	C h6	D	E	F	G	G1	daN	Rpm
SINGLE GUIDE	Ø160	70,5	130	42	144,5	N°3 M8	89,5	106	3.100	Max 3.600
DOUBLE GUIDE	Ø200	81	160	53	176	N°3 M10	113	132,5	3.700	Max 3.000
DOUBLE GUIDE	Ø250	88,5	200	80	224	N°6 M12	124	149,5	4.600	Max 2.500
DOUBLE GUIDE	Ø310	100,5	260	108	286	N°3 M12	143,5	162,5	5.500	Max 2.000
DOUBLE GUIDE	Ø365	105,5	310	126,5	336,5	N°6 M14	155	168	5.900	Max 1.800
DOUBLE GUIDE	Ø430	114	382	170	405	N°6 M14	170	176,5	6.900	Max 1.400



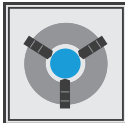
	3+3				3+3+3				
	A	Kg	Code	LIST PRICE €	SPECIAL PRICE €	Kg	Code	LIST PRICE €	SPECIAL PRICE €
SINGLE GUIDE	Ø160	8	GMD-160-3G20	1.067	854	10	GMD-160-3G30	1.333	1.066
DOUBLE GUIDE	Ø200	15	GDD-200-3G20	1.156	925	18	GDD-200-3G30	1.444	1.155
DOUBLE GUIDE	Ø250	23	GDD-250-3G20	1.358	1.086	27	GDD-250-3G30	1.650	1.320
DOUBLE GUIDE	Ø310	38	GDD-310-3G20	1.984	1.587	44	GDD-310-3G30	2.319	1.855
DOUBLE GUIDE	Ø365	61	GDD-365-3G20	3.092	2.474	71	GDD-365-3G30	3.760	3.008
DOUBLE GUIDE	Ø430	92	GDD-430-3G20	4.345	3.476	103	GDD-430-3G30	5.180	4.144



## ACCURACY, RIGIDITY & STABILITY ALSO DURING HEAVY DUTY MACHINING

DUO-DUX, the double guide self-centering manual chuck 100% Made in Italy. It is made with double guided integral jaws, which can stand heavier charges and grant a better stability. The crown is ground with a special way studied by Gerardi to grant highest precision and repeatability. Every DUO-DUX chuck is balanced following the ISO3089/74 rules and supplied with the warranty and testing certificates. The chucks with diameter 365 and 430mm, suitable for heavy-duty machinings, keep the same technical features and precision of the chucks with lower diameters.

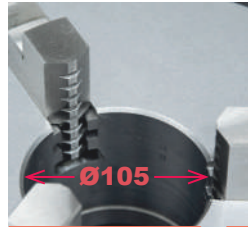
HIGHEST RIGIDITY



5 YEARS GUARANTEED



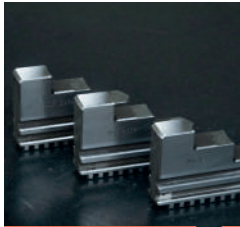
IRON CAST BODY



Special model  
Ø270-105

Not only standard dimensions: a special Ø270mm version with increased bar holder Ø105 is available too.

Code GDD-270-3G20-105



Integral Jaws

Integral clamping jaws are made of hardened nickel-chrome steel for the highest accuracy and repeatability.



Double guide

Double guide system of our Duo Dux self-centering vises can bear higher workload and grant a higher stability.



5 Years Warranty

Sure of the reliability and high quality of all self-centering vises DuoDux components, we recognize 5 years warranty on the whole range.

# STATIC Tool holders

Save purchasing static tool holders - choose from a wide range on the catalogue



SCAN THE QR CODE AND CHOOSE FROM A WIDE RANGE ON THE CATALOGUE

DIN 69880

DMG MORI

Mazak

LOKUMA

BMT

Bolt Mounted Turret



Nakamura-Tome



TSUGAMI CORPORATION

Ask the password to your supplier

EXAMPLE KIT 1

3 PCS

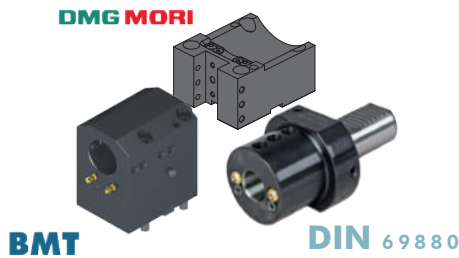
REDUCTION UP TO  
**10%**

EXAMPLE KIT 2

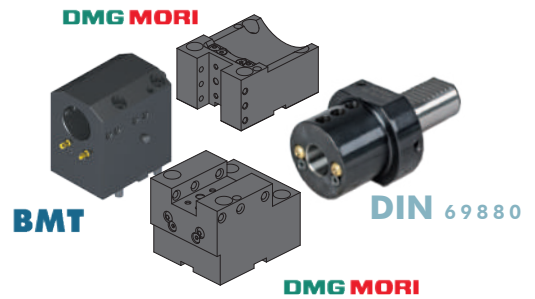
4 PCS

REDUCTION UP TO  
**15%**

PURCHASING 3 STATIC TOOLS



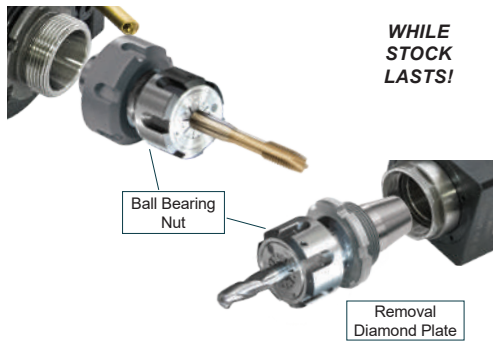
PURCHASING 4 STATIC TOOLS



## Universal quick change ADAPTORS

New types 2.0 - Compatible with all er outputs

REDUCTION UP TO  
**50%**



WHILE STOCK LASTS!

PATENTED

REMOVABLE DIAMOND PLATE



PRICE LIST 425€ EACH

- Reduce set-up time and possibility of offline tool presetting
- Universal HIGH TORQUE modular quick change adaptor
- Modular toolholder system suitable for every Driven Tool ER collet output.
- Guaranteed higher rigidity and performances on Gerardi driven tools thanks to the removable diamond plate and the ball bearing nut
- All modular quick change 2.0 adaptors are suitable for ER toolholder with external and internal coolant supply
- Using the quick change adaptors, we suggest not to exceed 10.000 Rpm

3 PCS

PURCHASING  
3 UNIVERSAL QUICK CHANGES  
(INTERNAL OR EXTERNAL NUTS)

4 PCS

PURCHASING  
4 UNIVERSAL QUICK CHANGES  
(INTERNAL OR EXTERNAL NUTS)

WOOW

PURCHASING 1 DRIVEN TOOL, OUTPUT  
ER25, ER32 o ER40  
1 QUICK CHANGE ADAPTOR OF YOUR CHOICE  
(INTERNAL OR EXTERNAL NUTS)



KIT1

REDUCTION UP TO  
**20%**



KIT2

REDUCTION UP TO  
**25%**



KIT3

REDUCTION UP TO  
**50%**

On the Quick Change



# DRIVEN Tool holders

Driven tools for cnc lathes - Upgrade your lathe and boost productivity!

**HIGH PERFORMANCE  
MODELS AVAILABLE  
(+ TORQUE, + RPM)**

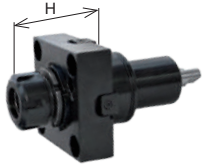
## BMT

Bolt Mounted Turret

COMPATIBLE WITH

**DOOSAN / HARDINGE / SAMSUNG / HWACHEON / HYUNDAI WIA / VICTOR / HAAS**

BMT 65 ALSO COMPATIBLE WITH HAAS LATHES!



**80 BAR**

**Axial**

BMT	Cod.	ER	H Max	Nm Rpm	LIST PRICE €	SPECIAL PRICE €
45	99.DS.A03	25	57,2	35 8000	1.033	<b>839</b>
	99.DS.A04	25	57,2	35 8000	1.179	<b>929</b>
55	99.DS.A01	25	57,2	40 8000	1.363	<b>899</b>
	99.DS.A02	25	57,2	40 8000	1.243	<b>979</b>
65 HAAS READY!	99.DS.A41	32	72,5	70 6000	1.274	<b>1.049</b>
	99.DS.A42	32	72,5	70 6000	1.465	<b>1.179</b>
75	99.DS.A34	40	90,2	100 6000	1.497	<b>1.249</b>
	99.DS.A35	40	90,2	100 6000	1.720	<b>1.399</b>



**80 BAR**

**Radial**

BMT	Cod.	ER	H	Nm Rpm	LIST PRICE €	SPECIAL PRICE €
45	99.DS.A07C	25	65	35 8000	1.822	<b>1.499</b>
	99.DS.A08C	25	65	35 8000	2.190	<b>1.799</b>
55	99.DS.A11C	25	70	40 8000	2.038	<b>1.599</b>
	99.DS.A12C	25	70	40 8000	2.408	<b>1.899</b>
65 HAAS READY!	99.DS.A51C	32	72	70 6000	2.140	<b>1.699</b>
	99.DS.A52C	32	72	70 6000	2.534	<b>1.999</b>
75	99.DS.A38C	40	60	100 6000	3.311	<b>2.649</b>
	99.DS.A39C	40	60	100 6000	3.973	<b>3.099</b>



**80 BAR**

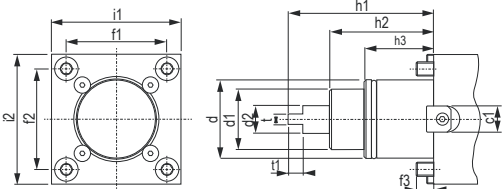
**Adjustable**

BMT	Cod.	ER	H	Nm Rpm	LIST PRICE €	SPECIAL PRICE €
45	99.DS.A16	20	65	15 8000	4.698	<b>3.899</b>
	99.DS.A17	20	65	15 8000	6.111	<b>4.699</b>
55	99.DS.A23	20	65	15 8000	4.698	<b>3.899</b>
	99.DS.A66	20	65	15 8000	6.111	<b>4.699</b>
65 HAAS READY!	99.DS.A64	25	75	25 6000	5.221	<b>4.299</b>
	99.DS.A65	25	75	25 6000	6.748	<b>5.199</b>
75	99.DS.A47	25	75	25 6000	5.221	<b>4.299</b>
	99.DS.A48	25	75	25 6000	6.748	<b>5.199</b>

Both direction of rotation to machine spindle available

## BMT ATTACHMENT WITH STANDARD TENON

High Performance version with bigger tenon available on request



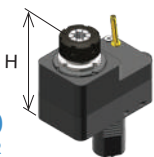
BMT	c1	d	d1	d2	f1	f2	f3	h1	h2	h3	i1	i2	t	t2	h4	N	ØM
45	15	Ø45	35	14	58	58	10	84	60	40	75	75	6	8,5	-	-	-
55	15	Ø55	40	16	64	64	14	104	75	30	85	85	8	8,5	9,5	8	29
65	18	Ø65	45	18	70	73	15	112	83	32	94	94	10	14	15	10	29
75	25	Ø75	55	23	90	90	15	110	80	43	112	112	14	15	-	-	-
85	25	Ø85	65	33,5	100	100	18	140	100	43	125	125	16	20	-	-	-

## SPECIAL OFFER ON THE NEW RANGE OF DRIVEN TOOLS

### Mazak QTN3

QUICK TURN NEXUS QTN  
300 / 350 / 400 / 450 -  
SQT 28 / 30 - 300

**80 BAR**



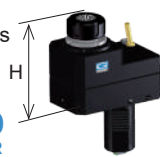
Off-set Axis

Cod.	ER	H	Nm Rpm	LIST PRICE €	SPECIAL PRICE €
99.MZ.A71	40	145	100 4000	3.320	<b>3.100</b>
99.MZ.A72	40	145	100 4000	3.631	<b>3.300</b>

### Mazak QTN2

QUICK TURN NEXUS  
QTN 200 / 250  
SUPER QUADREX TURN  
SQT 15/18 - 200 / 250

**80 BAR**



Cod.	ER	H	Nm Rpm	LIST PRICE €	SPECIAL PRICE €
99.MZ.A58	32	120	80 6000	2.491	<b>1.549</b>
99.MZ.A59	32	120	80 6000	3.010	<b>2.100</b>

### Mazak SMART QTS1 - BMT68

QUICK TURN SMART  
QTS 100M / 200M  
QT COMPACT 100M -  
200M - 300M

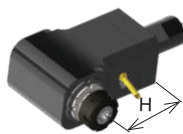
**80 BAR**



Cod.	ER	H Max	Nm Rpm	LIST PRICE €	SPECIAL PRICE €
99.MZ.A03	32	70	60 6000	1.972	<b>1.749</b>
99.MZ.A06	32	70	60 6000	2.387	<b>2.149</b>

**Radial**

**80 BAR**



Cod.	ER	H	Nm Rpm	LIST PRICE €	SPECIAL PRICE €
99.MZ.A75	40	160	100 4000	3.424	<b>3.200</b>
99.MZ.A81	40	160	100 4000	3.943	<b>3.600</b>

**80 BAR**



Cod.	ER	H	Nm Rpm	LIST PRICE €	SPECIAL PRICE €
99.MZ.A65	32	120	80 6000	2.698	<b>1.649</b>
99.MZ.A66	32	120	80 6000	2.906	<b>1.949</b>

**80 BAR**



Cod.	ER	H	Nm Rpm	LIST PRICE €	SPECIAL PRICE €
99.MZ.A09	32	80	60 6000	2.698	<b>2.299</b>
99.MZ.A10	32	80	60 6000	2.906	<b>2.599</b>

Direction of rotation opposite to machine spindle

Direction of rotation opposite to machine spindle



# DRIVEN Tool holders

Driven tools for cnc lathes - Upgrade your lathe and boost productivity!

**HIGH PERFORMANCE  
MODELS AVAILABLE  
(+ TORQUE, + RPM)**

## DIN 5480

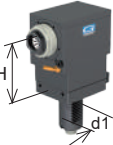
### VDI - DIN69880

\* In case of order specify always left or right orientation you need



d1	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
30	99.ST.8003	25	66	32	6000	917	779
	99.ST.8011	25	66	32	6000	1.185	979
40	99.ST.8005	32	95	63	6000	1.147	999
	99.ST.8013	32	95	63	6000	1.499	1.229

Direction of rotation same as machine spindle



30	99.ST.8030	25	55	32	6000	1.926	1.599
	99.ST.8038	25	55	32	6000	2.216	1.829
40	99.ST.8033	32	100	63	6000	2.436	1.999
	99.ST.8041	32	100	63	6000	2.798	2.299

Direction of rotation opposite to machine spindle

## DIN 5482

### VDI - DIN69880

\* In case of order specify always left or right orientation you need



d1	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
30	99.ST.8201	25	94	32	6000	865	779
	99.ST.8207	25	94	32	6000	1.161	979
40	99.ST.8203	32	115	63	5000	1.041	899
	99.ST.8208	32	115	63	5000	1.347	1.129

Direction of rotation same as machine spindle



30	99.ST.8217	25	55	32	6000	1.735	1.449
	99.ST.8223	25	55	32	6000	2.025	1.699
40	99.ST.8220	32	100	63	5000	2.078	1.699
	99.ST.8226	32	100	63	5000	2.430	1.999

Direction of rotation opposite to machine spindle



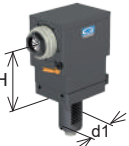
### VDI - DIN69880

\* In case of order specify always left or right orientation you need



d1	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
30	99.BF.0003	25	94	32	6000	895	779
	99.BF.0010	25	94	32	6000	1.193	979
40	99.BF.0005	32	117	63	5000	1.079	929
	99.BF.0011	32	115	63	5000	1.391	1.179

Direction of rotation same as machine spindle



30	99.BF.0021	25	55	32	6000	1.781	1.499
	99.BF.0027	25	55	32	6000	2.086	1.749
40	99.BF.0024	32	100	63	5000	2.140	1.749
	99.BF.0030	32	100	63	5000	2.506	2.049

Direction of rotation opposite to machine spindle

## DIN 1809

### VDI - DIN69880

\* In case of order specify always left or right orientation you need



d1	Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
30	99.DP.0903	25	94	32	6000	865	779
	99.DP.0910	25	94	32	6000	1.161	979
40	99.DP.0905	32	115	63	5000	1.041	879
	99.DP.0911	32	115	63	5000	1.347	1.129

Direction of rotation same as machine spindle



30	99.DP.0919	25	55	32	6000	1.735	1.449
	99.DP.0925	25	55	32	6000	2.025	1.699
40	99.DP.0922	32	100	63	5000	2.078	1.699
	99.DP.0928	32	100	63	5000	2.430	1.999

Direction of rotation opposite to machine spindle



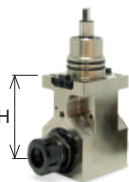
### BMT 55

NICKEL PLATING SOLID BODY



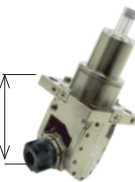
d1	Code	Biglia Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
55	99.BG.A01	10.57.88.00	25	70	47	6000	887	699
	99.BG.A02	T.134-00061	32	70	47	6000	887	699
	99.BG.A03	T.134-00071	32	70	47	6000	1.227	949

Direction of rotation same as machine spindle



55	99.BG.A05	10.57.87.00	25	70	47	6000	1.661	1.249
	99.BG.A06	T.134-00062	32	70	47	6000	1.661	1.249
	99.BG.A07	T.134-00072	32	70	47	6000	2.179	1.649
	99.BG.A08	T.134-00076	25	100	47	6000	1.868	1.399
	99.BG.A09	T.134-00077	32	100	47	6000	1.868	1.399
	99.BG.A10	T.134-00088	32	100	47	6000	2.179	1.649

Direction of rotation same as machine spindle



55	99.BG.A15	T.134-00025	16	60	16	6000	3.830	2.849
	99.BG.A16	T.134-00057	20	60	16	6000	3.830	2.849

Direction of rotation same as machine spindle

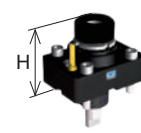


### NLX 1500 - 2000 - 2500 - 3000

12 Positions



### NZX 12 Positions



Code	ER	H Max	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.MS.A59	32	89,9	60	10.000	1.249	999
99.MS.A60	32	89,9	60	10.000	1.847	1.429
99.MS.A62	40	92	60	10.000	1.249	999
99.MS.A63	40	92	60	10.000	1.847	1.429

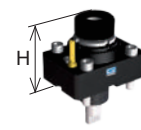


99.MS.A72	32	90	60	10.000	2.674	2.099
99.MS.A73	32	90	60	10.000	2.993	2.349
99.MS.A76	40	90	60	10.000	2.674	2.099
99.MS.A77	40	90	60	10.000	2.993	2.349

Both direction of rotation to machine spindle available\*

### NZ 1500 - 2000 - 3100 - 3150 - 3200

16 Positions



Code	ER	H Max	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.MS.A101	25	84,3	50	12.000	1.249	1.049
99.MS.A102	25	84,3	50	12.000	1.847	1.479
99.MS.A103	32	89,2	50	12.000	1.249	1.049
99.MS.A104	32	89,2	50	12.000	1.847	1.479

Direction of rotation same as machine spindle



99.MS.A106	25	85	50	12.000	2.674	2.099
99.MS.A107	25	85	50	12.000	2.993	2.349
99.MS.A108	32	85	50	12.000	2.674	2.099
99.MS.A109	32	85	50	12.000	2.993	2.349

Direction of rotation opposite to machine spindle



# DRIVEN Tool holders

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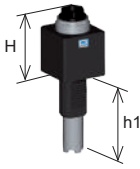
**HIGH PERFORMANCE  
MODELS AVAILABLE  
(+ TORQUE, + RPM)**



## VDI 40



Code	ER	H	h1	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.HA.590082	32	75	117,5	63	6000	945	<b>749</b>
99.HA.590082B	32	75	117,5	63	6000	1.179	<b>899</b>
99.HA.590083	32	75	104,8	63	6000	945	<b>749</b>
99.HA.590083B	32	75	104,8	63	6000	1.179	<b>899</b>
99.HA.596352	32	75	130,25	63	6000	945	<b>749</b>
99.HA.596352B	32	75	130,25	63	6000	1.179	<b>899</b>



Direction of rotation same as machine spindle



\* Interchangeable couplings for any type of Haas turret

Code	ER	H	h1	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.HA.590084	32	75	117,5	63	6000	1.773	<b>1.349</b>
99.HA.590084B	32	75	117,5	63	6000	2.240	<b>1.699</b>
99.HA.590085	32	75	104,8	63	6000	1.773	<b>1.349</b>
99.HA.590085B	32	75	104,8	63	6000	2.240	<b>1.699</b>
99.HA.596353	32	75	130,25	63	6000	1.773	<b>1.349</b>
99.HA.596353B	32	75	130,25	63	6000	2.240	<b>1.699</b>



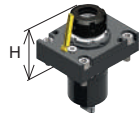
Direction of rotation same as machine spindle



**Ø45: WT100 -TW1**  
**Ø54: WT100 -TW1**



d1	Code	ER	H Max	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
45	99.MY.A02	25	57,6	35	6000	853	<b>749</b>
	99.MY.A03	25	57,6	35	6000	1.022	<b>899</b>
	99.MY.A09	32	79,4	60	6000	993	<b>849</b>
54	99.MY.A10	32	79,4	60	6000	1.140	<b>949</b>
	99.MY.A05	25	65	35	6000	1.506	<b>1.249</b>
45	99.MY.A06	25	65	35	6000	2.456	<b>1.649</b>
	99.MY.A11	32	75	60	6000	2.284	<b>1.899</b>
	99.MY.A12	32	75	60	6000	2.207	<b>1.849</b>



Direction of rotation opposite to machine spindle



**BMT44 WT100 -TW1**  
**BMT55 SUPER NTJ-NTJX/NTM 3/TMC 18/**  
**TW10/SC150-250/WT150-250/WTW 150/WTS 150/WT100**



d1	Code	ER	H Max	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
45	99.NK.A40	25	57,2	40	6000	946	<b>799</b>
	99.NK.A43	25	57,2	40	6000	1.081	<b>899</b>
55	99.NK.A03	32	72,2	63	6000	993	<b>849</b>
	99.NK.A04	32	72,2	63	6000	1.530	<b>1.299</b>
45	99.NK.A50	25	60	40	6000	1.676	<b>1.399</b>
	99.NK.A53	25	60	40	6000	2.008	<b>1.699</b>
55	99.NK.A13	32	55	63	6000	1.868	<b>1.549</b>
	99.NK.A14	32	55	63	6000	2.519	<b>2.099</b>



**BMT60: SPACE TURN LB 200EX/LB 2500EX/LB3000EX/GENOS SERIES L300-MW/**  
**MULTUS U3000/U40007/LU3000EX M/MY**



d1	Code	ER	H Max	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
60	99.OK.A80	32	79	60	6000	1.687	<b>1.299</b>
	99.OK.A81	32	79	60	6000	2.141	<b>1.599</b>
60	99.OK.A82	32	70	60	6000	3.048	<b>2.299</b>
	99.OK.A83	32	70	60	6000	3.631	<b>2.749</b>



Direction of rotation same as machine spindle

Direction of rotation opposite to machine spindle



**VDI40 OKUMA CAPTAIN L370 M - ES L10 M - GENOS L300, L3000-E M/MY (VDI40)**  
**LB 300 MW - LB/LU 300 MY - LB/LU 300, 3000 M (VDI40)**



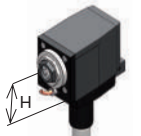
### Axial

Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.OK.A18	32	98,6	70	6000	1.947	<b>1.499</b>
99.OK.A23	32	98,6	70	6000	2.465	<b>1.899</b>



### Radial

Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.OK.A19	32	70	60	6000	3.373	<b>2.549</b>
99.OK.A25	32	70	60	6000	4.151	<b>3.149</b>



**BMT60 EX 380 / 310 / 508 / 510 / 708 / 710 / 910 - EX 2000 M/Y - TC 350 MC - TT 350 MC - NEX 108/110/908/910 - LA 200/250 M/Y - LA 250 YS (15 stations) - FX 800 - MX 800 - VTL 450 M - LX 2500 M/Y**



Code	ER	H	Nm	Rpm	LIST PRICE €	SPECIAL PRICE €
99.TK.A12	32	93	50	6000	1.499	<b>1.149</b>
99.TK.A13	32	93	50	6000	2.213	<b>1.699</b>
99.TK.A02	32	90	50	6000	3.139	<b>2.399</b>
99.TK.A05	32	90	50	6000	3.333	<b>2.549</b>



### Radial



**BMT65: M06D/M06SD/M06SY/M08SD/M08SY**



### Axial

Cod.	ER	H Max	Nm	Rpm	PREZZO LISTINO €	PREZZO OFFERTA €
99.TS.A01	25	60	40	8000	1.558	<b>1.099</b>
99.TS.A03	32	60	40	8000	2.141	<b>1.499</b>
99.TS.A02	25	60	40	8000	2.141	<b>1.499</b>
99.TS.A04	32	60	40	8000	2.141	<b>1.499</b>



### Radial

Code	ER	H	Nm	Rpm	PREZZO LISTINO €	PREZZO OFFERTA €
99.TS.A08	25	65	40	8000	2.529	<b>1.749</b>
99.TS.A10	32	65	40	8000	3.112	<b>2.199</b>
99.TS.A09	25	65	40	8000	3.112	<b>2.199</b>
99.TS.A11	32	65	40	8000	3.112	<b>2.199</b>





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CAT / **50**  
BT

**STOP BLOCK  
INCLUDED**



 Ratio  
1:1  
 Rpm  
8.000

 Kg 5,4  
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Ø1/16

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**G90-16**

List Price ~~€ 3.598~~  
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CAT / **50**  
BT

**STOP BLOCK  
INCLUDED**



 Ratio  
1:1  
 Rpm  
4.000

 Kg 11  
 **ER32**  
Ø2/20

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maximum rigidity and cor-  
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ISO / **40**  
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BT

**STOP BLOCK  
INCLUDED**



 Ratio  
1:1  
 Rpm  
5.000

 **ISO / BT 40**  
Kg 7  
**ISO / BT 50**  
Kg 12  
 **ER32**  
Ø2/20

EVOLUTION LINE ATC

**F90-20S**

List Price ~~€ 3.749~~  
Prezzo Speciale: **€ 3.000**

**INTERCHANGEABLE SHANKS**  
Interchangeable driven tapers to fit  
any machine spindle. One head for  
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**STEEL HEAD BODY**  
Treated steel head body with 360°  
position and internal air pressure, ma-  
ximum rigidity and corrosion resistant

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Wrenches / Grease tube /  
Instruction book



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ISO / **40**  
CAT / **50**  
BT

**STOP BLOCK  
INCLUDED**



 Ratio  
1:8  
 Rpm  
24.000  
output  
3.000  
input

 Kw 8  
 Nm 9,5

 **ISO / BT 40**  
Kg 6  
**ISO / BT 50**  
Kg 8,5  
 Ø 13  
 **ER20**  
Ø1/13  
 N 413

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