

# M42-Sprint-Plus

*Strong in workpieces of medium to large dimensions.*

## Engineered for:

- Common steel qualities up to 1400 N/mm<sup>2</sup>
- Non ferrous metals
- Single and bundle cuts
- Solid material of medium to large dimensions
- Heavy wall tubes



## Superior, because:

Tooth tips made of HSS M42 / material no. 1.3247  
 The variable tooth with a positive rake angle with a special group set cuts solid materials as well as heavy wall structurals and tubing at fast cutting rates, with a smooth surface.

Dimension		Variable tooth				
mm	inch	0,75/1,25	1,4/2	2/3	3/4	4/6
20 x 0,90	3/4 x 0,035					K
27 x 0,90	1 x 0,035			K	K	K
34 x 1,10	1 1/4 x 0,042		K	K	K	K
41 x 1,30	1 1/2 x 0,050		K	K	K	K
54 x 1,30	2 x 0,050		K	K	K	K
54 x 1,60	2 x 0,063		K	K	K	K
67 x 1,60	2 5/8 x 0,063	K	K	K		
80 x 1,60	3 x 0,063	K	K			

K = Variable tooth