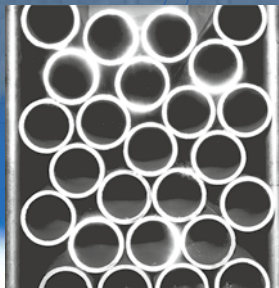


M42-Sprint

The Structural-Professional for light and medium wall thicknesses.

Engineered for:

- Common steel qualities up to 1400 N/mm²
- Non ferrous structurals
- Single and bundle cuts
- Tubes and structurals with light or medium walls
- Sheet metal on vertical band saw machines



Dimension		Variable tooth					
mm	inch	3/4	4/6	5/8	6/10	8/12	10/14
6 x 0,90	1/4 x 0,035						K
10 x 0,90	3/8 x 0,035						K
13 x 0,65	1/2 x 0,025			K	K	K	K
13 x 0,90	1/2 x 0,035				K	K	K
20 x 0,90	3/4 x 0,035		K	K	K	K	K
27 x 0,90	1 x 0,035	K	K	K	K	K	K
34 x 1,10	1 1/4 x 0,042	K	K	K	K	K	K
41 x 1,30	1 1/2 x 0,050	K	K	K	K		
54 x 1,60	2 x 0,063		K	K			

K = Variable tooth

Superior, because:

Tooth tips of HSS M42 / material no. 1.3247

The variable tooth with 0° rake angle with a special group set cuts even lightest sections with less vibrations. Short chipping materials are cut without a problem. The M42-SPRINT Bi-Metal band for long life and low cost cutting.